THERMAL EXPANSION AND SOME PROPERTIES OF CoSb3, RhSb3 and IrSb3

Thicrry Caillat, Alex Borshchevsky and Jean-Pierre Fleurial
Jet Propulsion Laboratory
California Institute of Technology
Pasadena, CA 91109
(81 8) 354-3232

Abstract

IrSb₃ and the isostructural compounds RhSb₃ and CoSb₃ were recently identified as new" promising thermoelectric materials (Caillat et al. 1993a). The usc of these materials in thermoelectric devices requires that their properties shall not change over long periods of time at operation temperature. Temperature stability of the compound IrSb₃ was evaluated by recording the changes in weight and electrical resistivity of an IrSb₃ sample as a function of time. Information about the thermal expansion coefficients of the thermoelectric materials are also of interest for the practical realization of the device. Thermal expansion coefficient of IrSb₃ and RhSb₃ were measured by high temperature X-ray study and were found to be 7.96 x 10⁻⁶/C (25-500 *C) for IrSb₃ and 12.7 x 10⁻⁶/C (25-500°C) for RhSb₃. The thermal expansion coefficient of CoSb₃ was measured using a conventional dilatometer apparatus and was found to be 13,46 x 10⁻⁶/C (25-450* C).

INTRODUCTION

A broad search for new high temperature thermoelectric materials conducted at the Jet Propulsion Laboratory led to the discovery of new compounds with remarkable thermoelectric properties: IrSb₃, RhSb₃ and CoSb₃ (Caillat at al. 1993 b). The structure of these compounds is of the skutterudite, CoAs₃ type. This structure is composed of a cubic lattice of metals atoms and four-membered planary rings of non-metal atoms. An obvious requirement of a thermoelectric material is that it must be stable at the temperature of operation. In our recent study of the phase diagram of the Ir-Sb system (Caillat et al. 1993c), the peritectic decomposition temperature of IrSb₃ was determined at 1141°C but, because of the relatively low melting point of antimony (632°C), the vapor pressure of the compound might not be negligible at high temperature close to the peritectic decomposition temperature and partial dissociation might occurred, We recently started to investigate the temperature stability of these compounds. Preliminary results of long-term stability of the compound IrSb₃ are presented in this paper,

Little information is available on thermal expansion of IrSb₃, RhSb₃ and CoSb₃. A thermal expansion coefficient of 8.0 x 10⁻⁶/C (20-432 *C) was determined for IrSb₃ by high temperature X-ray study (Kjckshus 1961) but no measurement of the coefficient for RhSb₃ and CoSb₃ can be found in the literature. The thermal expansion coefficient of the compounds IrSb₃, RhSb₃ and CoSb₃ were determined by high temperature X-ray studies and also by conventional dilatometry technique.

EXPERIMENTAL

Long-term temperature stability of IrSb₃ was estimated by recording the variations of the electrical resistivity and the weight of a sample heated in vacuum over long

periods of time. The electrical resistivity of a sample about 2 mm thick and 6 mm in diameter was measured by Hall effect. A Siemens D-500 Diffractometer equipped with a vacuum hot-stage was used to measure the lattice constant changes with temperature for the powdered IrSb₃ and RhSb₃ samples. The incident X-ray was CuK_{α} and the detector was a Nal scintillator with a graphite monochromator. X-ray scans were taken at 100°C intervals up to 1000°C for IrSb₃ and to 700°C for RhSb₃. The platinum diffraction was recorded at each temperature for calibration, Above 500°C, the position of the diffraction lines was very diffused, calculation of the lattice constant became uncertain and data were not retained.

RESULTS AND DISCUSSION

The lattice constant of the compounds IrSb₃ and RhSb₃ are plotted as a function of temperature in Figure 1, The lattice constant increases linearly with the temperature for both compounds. The relative change in the length of the lattice constant is similar for both compounds.

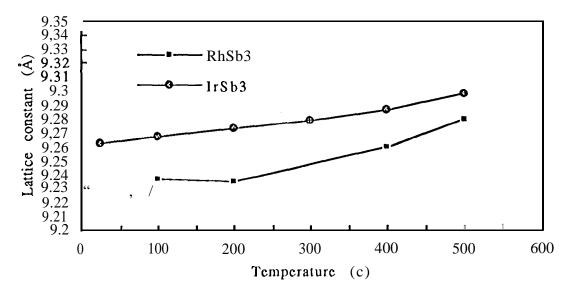


FIGURE 1. Lattice Constant versus Temperature for RhSb₃ and IrSb₃.

The relative lattice constant variations were calculated and plotted for the compounds RhSb₃ and IrSb₃ in Figure 2. For the compound IrSb₃, a linear variation is observed between room temperature and 500 °C. The expansion coefficient is equal to 7.96 x 10.6/C between 25 and 500°C. This value agrees very well with the value of 8.0 x 10.6/C (20-432°C) found in the literature (Kjckshus 1961). For RhSb₃, the data arc more scattered and the thermal expansion coefficient was estimated at 12.7 x 10.6/C between 25 and 500°C. Using a conventional dilatometry technique, a thermal expansion coefficient of 13.46 x 10.6/C was measured on a CoSb₃ sample between 25 and 450°C. The room temperature lattice constant of the compounds IrSb₃, RhSb₃ and CoSb₃ are 9.26, 9.22 and 9.03 Å, respectively. In this family of compounds, the thermal expansion coefficient increases with decreasing lattice constant.

The weight changes of an IrSb₃ sample heated under vacuum at 500°C arc plotted in Figure 3. After 250 hours, a slight change in weight was observed likely due to sorne

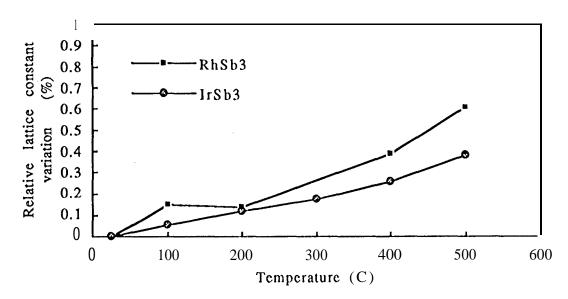


FIGURE 2. Relative Lattice Constant Variation versus Temperature for RhSb₃ and IrSb₃.

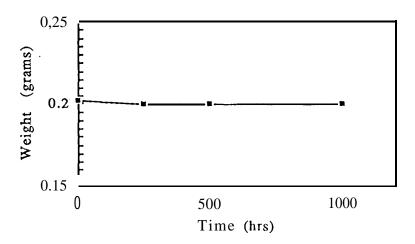


FIGURE 3. Weight variation of IrSb₃ Sample Heated at 550°C.

changes of the stoichiometry. No further changes were observed for times up to 1000 hours. This test is currently being continued. The stability of the compound at 500°C was also demonstrated by recording changes in the electrical resistivity of the sample as a function of the time, Indeed, besides a slight change in the electrical resistivity of the sample observed after 250 hours, consistent with the change in weight, no further change was observed up to 1000 hours. This test shows that IrSb₃ should be stable for temperatures at least up to 500 "C. These tests will be continued and the stability of IrSb₃ at higher temperature will also be investigated.

CONCLUSION

We measured the thermal expansion coefficient for the compounds by X-ray powder method and also conventional dilatometry technique. IrSb₃ was found to be stable at a temperature of 500°C over long period of time by recording changes in the weight

and electrical resistivity of a sample, The temperature stability tests will be continued and different temperature will be investigated.

Acknowledgments

This work was carried out at the Jet Propulsion Laboratory/California Institute of Technology, under contract with the National Aeronautics and Space Administration, and was performed while Thierry Caillat held a National Research Council - JPL Associateship. The authors wish to express their gratitude to Jim Kulleck for the high temperature diffractometry experiments.

References

- Caillat, T., A. Borshchevsky, and J. P. Fleurial (1993a) "Investigations of Several New Advanced Thermoelectric Materials at the Jet Propulsion Laboratory," *Proceedings of 28th Intersociety Energy Conversion Engineering Conference*, Atlanta, Georgia, pp. 1245-1248.
- Caillat, T., A. Borshchevsky, and J. P. Fleurial (1993b) "Novel Transition Metal Compounds with Promising Thermoelectric Properties," Proceedings of 12th International Conference on Thermoelectric, Yokohama, Japan, to be published.
- Caillat, T., A. Borshchevsky, and J. P. Fleurial (1993c) "Phase Diagram of the Ir-Sb System on the antimony-rich Part," *Journal of Alloys and Compounds*, 199, pp. 207-210.
- Kjckshus, A, (1961) "High Temperature X-Ray Study of the Therma Expansion of IrAs₃ and IrSb₃," Acts Chem. Stand., 15, 3, pp. 678-681.